





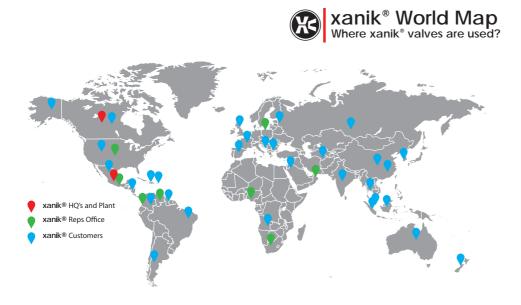
### about xanik®



xanik® brand valves are manufactured by Xanor de Mexico, S.A. de C.V., a worldwide leader in manufacturing specialty valves. xanik® valves can be found across the globe in services such as: Refining and HF Alkylation, Power Generation, Chemical and Petrochemical, LNG, Mining and Fertilizers.

Delivery matters! xanik® production is optimized for fast manufacturing cycles without sacrificing quality. With freight times to the U.S. of less than five days world wide logistic experience and a near perfect track record for on-time shipping, you can depend on xanik®

xanik® focuses on the specialty valve market and concentrates around the high-pressure as well as high and low (cryogenic) temperature services. We have extensive experience manufacturing valves in high alloys such as Inconel, Hastelloy, Monel, Incoloy, and Titanium. xanik® valves are the best choice for abrasive or corrosive applications found in Refining, Petrochemical, and Mining industries.



#### At Glance.

#### **Facilities**

**xanik**® valves are made in a state of the art plant in Mexico City, Mexico.

#### History

xanik® was founded in 1983 by an entrepreneur and valve experts.

#### Management

**xanik**® is a flexible company and its priority is to focus on customer's needs.

#### **Technology**

**xanik**® owns all its engineering and designs. It constantly invests in improving its products.

#### Industries

xanik® valves are used in Oil & Gas, Refineries, Power, Chemical, Petrochemical, Mining, among others.

#### **Standards**

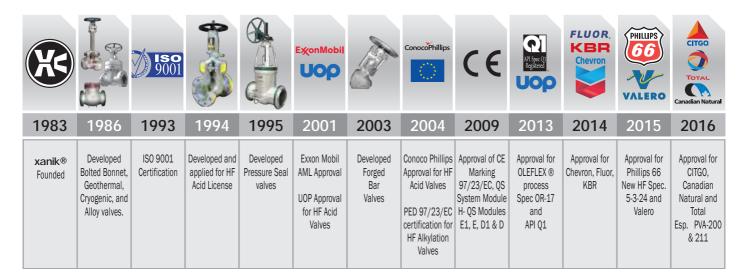
Abides by all major international standards, such as: API, ASME, ASTM, NACE, MSS-SP, ISO.

#### Noteworthy Accomplishments

xanik® has been manufacturing HF Acid Alkylation valves for more than 20 years as an approved manufacturer by UOP. This approval allows xanik® to manufacture gates, globes, and checks on all pipe classes for both Phillips and UOP Alkylation units.



# history and commitment to quality and support



**xanik**® is committed to providing a quality valve, professional service, and personalized customer care. As a result of our dedication to quality, we have obtained the following international certifications:

ISO 9001:2008, API Specification Q1, PED 97/23/EC, API 600 and API 602.

After an extensive review by our engineering department, the manufacturing process begins with the order entry and procurement of raw materials. Suppliers that continually meet our high standards for materials and provide on-time deliveries are the ones considered.

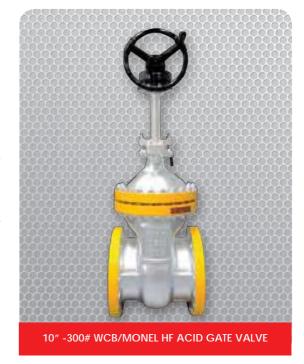
Materials are controlled throughout the entire process. Our highly trained team of Quality Assurance personnel carries out inspections throughout every step of production insuring a high quality valve.

A wide array of non-destructive testing and evaluation methods are available to ensure that both the raw materials and the finished valves meet or exceed customer requirements. Testing available in our facilities include:

Chemical Analysis EOS & PMI Magnetic Particle

Metallography Dye Penetrant

Hardness Testing Ultrasonic Testing



Radiographic Test

**Pressure Testing** 

Helium Spectrometer for Fugitive Emisssions

**xanik**® recognizes the importance of safety, reliability, and performance towards our customers. We aim to meet and surpass all industry standards both domestic and international. **xanik**® will only utilize materials with full traceability from mill to market. Ongoing internal audits and constant feedback from customers provide the avenue for continual self-improvement.

# why xanik?

# Redefining industry expectations with quality, integrity, responsiveness and on time delivery.

With a near-perfect on-time delivery record, and ability to deliver valves quickly, **xanik**® is an excellent choice for your organization. **xanik**® has a "can do" approach to working with you in solving your customer's needs and will back you every step of the way.

# HF ACID For over 15 years, xanik® has been manufacturing HF Acid in compliance with UOP/COP, P66, and ExxonMobil GEMS specifications.

All materials sourced in North America, "with all production done in México".

# CALL xanik® WHEN

ALLOYS &
EXOTIC METALS

More than 30 years of producing valves with special specifications and exotic materials.

#### FAST DELIVERY

xanik® has the fastest delivery in the industry. Additionally, they have the expertise and means supply for emergencies in as little as one week.

# SPECIAL DESIGNS & ENGINEERED VALVES

An engineering team with a combined 100 years of experience in producing valves can help you solve your challenging needs.

#### Some Recent Sucess Stories...

**AMERICAN BUILT** 

#### **HF ACID**

xanik® has been chosen as the exclusive multi-turn valves manufacturer for large alky units turnarounds in different countries.

xanik® has complied with all their customers requirements successfully.

#### **NORTH AMERICAN BUILT**

Distributor received MTRs from other manufacturer revealing material from an unacceptable country of origin. xanik® manufactured replacements on time to meet the end user's needs.

#### **ALLOYS & EXOTIC METALS**

Major end user needed a trusted manufacturer of Nickel Alloy valves that could meet all material quality levels and NDE testing requirements in a short window **xanik**® delivered.

#### **SPECIAL DESIGNS & ENGINEERED VALVES**

Refinery had 6" line they did not want to modify but needed to replace with a 3" valve flow properties. **xanik**® custom-made a 3" valve with the same end to end dimensions and flange connections as their existing 6" valve.

#### **FAST DELIVERY**

Refinery in turnaround could not repair a 20" HF Acid valve, as intended. xanik® produced and delivered a replacement in 10 days.



# range of valves

xanik®'s production capabilities range across six main categories of valves: HF valves, forged bar, Pressure Seal, Special alloys and Bolted Bonnet in high/low temp service. From the smallest bleeder valve to the largest nickel alloy valve, we are your source for hard-to-find valves.





**FORGED BAR VALVES** 



**PRESSURE SEAL VALVES** 



**CRYOGENIC** HIGH **TEMPERATURE VALVES** 



**BOLTED BONNET VALVES** 



**CUSTOM & ENGINEERED VALVES** 

#### **MATERIAL OPTIONS**

**CARBON STEELS** 

Cast A216 grade A352 grade

WCB, WCC LCC, LC1, LC2, LC3, LCB

A350 grade

LF1, LF2, LF3

**CHROMES** 

**STAINLESS** 

**STEELS** 

Cast A217 grade

WC1, WC4, WC5, WC6, WC9, C5,

C12, C12A

Forged A182 grade

F1, F2, F11 CL-2, F22 CL-3, F21, F5A,

Cast A351 grade

A995 grade Forged A182 grade CF8, CF10, CF8M, CF10M, CG8M, CF3, CF3M, CG3M, CF8C, CH8, CH20, CK3MCuN 4A (CD3MN), 5A (CE3MN), 6A (C3MWCuN)

F304/F304H, F316/F316H, F317, F304L, F316L, F317L, F321/F321H, F347/F347H, F348/F348H, F309H, F310H, F44, F51, F53, F55

**ALLOYS** 

Alloy JS-700 B672 N08700 Alloy 904L B649 N08904 Alloy G3 B581 N06985 Alloy 31 B563 N08031 Alloy 20 A351 CN7M, A990

Allov AL-6XN B564 N08367

Alloy A743 CN3MN Aluminum Bronze B148 C95800 and B150 C63000 Titanium B367/B381 2, 7 Zirconium B752 702 704C, 705C, and B493 R60702,R60705

**NICKEL ALLOYS**  Old Hastelloy B Hastelloy 20mod Hastelloy B-2 Hastelloy C-22 Hastelloy C-276 Hastelloy C-4

Hastelloy G Hastelloy N Hastelloy X Incoloy 800 Incoloy 800H Incoloy 825

Inconel 625 Monel 400 Monel 500 Nickel Low C

Inconel 600

**GATE VALVES** 

**GLOBE VALVES** 

Flexible or Solid Wedge Parallel Slide Disc

"T" and "Y" Patterns Guided or Swivel Plug Disc

SIZES AVAILABLE

½" to 60"

NPS: 15mm to 1500mm

**CHECK VALVES** 

Lift (Ball or Piston) Swing Check Stop Check Tilting Disc

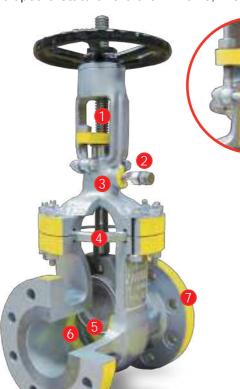
PRESSURE CLASSES

150# to 4500# **Special Classes** 



# hydroflouric (HF) acid alkylation valves approved by uop and phillips licenses

Through constant feedback and collaboration from the HF Alkylation unit managers and engineers xanik® has developed a state of the art HF valve, with a longer service life and lower maintenance costs.



Certified with UOP/COP, ExxonMobil GEMS, and Phillips 66 specifications

Lantern Ring Bushing.

99.5% Density graphite packing.

Provides low fugitive emissions (compliance with ISO 15848, API 622, and TA Lift).

Monel sleeve with top/bottom seal welding.

Providing zero leakage protection again in-service corrosion.

Monel K500 stem.

Greater strength and corrosive resistance than Monel 400.

- 2. Monel grease injector. Optional Monel double-ball check grease injector for added protection.
- 3. Integral bushing guide.
- 4. Soft carbon steel Ring Type Join gasket. Optional spiral wound Monel/graphite or Monel/Teflon gaskets.
- 5. High performance PTFE Teflon Primary Seal for positive shut off Monel solid wedge for sustained secondary metal-to-metal seal
- 6. Full double-seal welded seat rings. Providing leakage protection against in-service corrosion.
- Acid detecting paint. Provides visual indication of valve integrity.

	LINE	TYPE	SIZE (in)	CLASS	MATERIALS	APPLICATION
	HF SERVICE	GATE GLOBE SWING CHECK LIFT CHECK	1/2-36	150, 300,	WCB (*), LCB(*), LCC(*) & A105(*)	UOP ConocoPhillips P66 ExxonMobil Chevron TOTAL
			1/2-24	600, 800	MONEL & HASTELLOY	

\*Materials with supplementary requeriments for LRE<sup>1</sup> (S16 and S62) for HF Acid Service.

(non destructive examination)



100% Radiographic Test on all casting.





Magnetic Test on Carbon Steel.



100% Dye Penetrant in Monel.



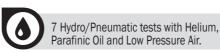
PMI on all Monel.

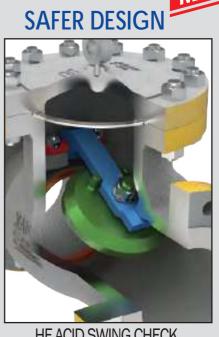


Weldability Qualification for Monel Cast.



Visual Examination MSS SP 55.





HF ACID SWING CHECK WITH INTERNAL HINGE PIN

<sup>&</sup>lt;sup>1</sup> LRE (Low Residual Elements).



# pressure seal valves gate/globe/check valves for high pressure

**xanik**® manufacture a wide variety of valves for Power and Cogeneration, Chemical, Petrochemical, and other high pressure industrial services.

**xanik**® delivery time is far below from industry average.

Pressure Seal valves are an excellent choice for high pressure service (typically steam) in excess of 170 bar.

Conventional valves rely on compressed gaskets to provide a tight seal between the body and bonnet. At higher pressures, the gaskets have a higher tendency to fail and create leaks.

The Pressure Seal design differs greatly from conventional valves by providing a tighter seal between the body and bonnet as the pressure increases. This is why Pressure Seal valves are the preferred choice for use in closed (welded) systems where reliability under high pressure is essential.

#### VALVE BODY AND BONNET MATERIALS

Carbon Steels, WC6, WC9, C12A, Stainless Steels, and Nickel Alloys.

#### **ENDS**

Flanged RF or RTJ (ASME B16.5 and ASME B16.47) butt weld (BW ASME B16.25).

#### **OPTIONS**

Bypass, leak-off connections, dampers, counterweights.







LINE	TYPE	SIZE (in)	CLASS	MATERIALS	APPLICATION
PRESSURE SEAL	GATE GLOBE TILTING DISK CHECK SWING CHECK LIFT CHECK STOP CHECK	2-30	600-4500	WCB, WC6, WC9, C12A, CF8M, F8C NI-ALLOY S DUPLEX SS	POWER PLANTS  CHEMICAL PROCESSING OIL SAND

## bolted bonnet API 600

**xanlk**® manufacturers a complete line of high pressure gate, globe and swing check valves.

High pressure bolted bonnet valves are used in Chemical plants, Refineries and Power plans.

Upon request the flanges can be supplied in RF or RTJ (ASME B16.5), butt weld (BW ASME B16.5) or butt weld (BW ASME B16.25) ends.

#### **VALVE BODY AND BONNET MATERIALS**

Carbon Steel, Low Temperature Alloys: LCB and LC3, High Temperature Alloys: WCB, WC6, WC9, C5, C12, C12A, 300 SS, Duplex SS, Super Duplex SS, Ni Alloys and Aluminum Bronze.

#### TRIM MATERIALS

Wide choices of: 13% Cr, Hard facing, Stellite, Stainless Steel, Monel, Aluminium Bronze, Alloy 20, Hastelloy and Tribaloy.

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TYPE	SIZE (in)	CLASS
	1 ½-54	150
	1 ½-36	300
CATE	1 ½-36	600
GATE	3-24	900
	1 ½-20	1500
	2-18	2500
TVDE	CIZE (:m)	CLACC
TYPE	SIZE (in)	CLASS
	1 ½-20	150
GLOBE	1 ½-20	300
AND	1 ½-18	600
STOP CHECK	3-18	900
STOP CHECK	2-18	1500
	2-12	2500
TYPE	SIZE (in)	CLASS
	1 ½-36	150
	1 ½-36	300
SWING CHECK	1 ½-24	600
SWING CHECK	3-24	900
	2-20	1500
	2-18	2500

#### **OPTIONS**

Grease fittings and lantern rings in stuffing boxes, resilient seats, bypass, leak-off connections, dampers and counter weights.

#### **APLICATIONS**

Sea water, Oxygen service, Hydrogen service, UOP Oleflex, Chlorinated, Hot air (OR-17), Geothermal, Cryogenic, Refineries, High temperature, High pressure among many others.

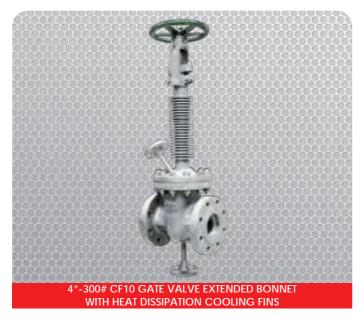








# special alloy valves







We specialize in materials such as CF3, CF3M, CF8M, CG3M, DUPLEX & SUPERDUPLEX SS, CARPENTER 20, SS-904L, INCOLLOY, INCONEL, MONEL, HASTELLOY and reactive alloys like TITANIUM and ZIRCONIUM.

LINE	TYPE	SIZE (in)	CLASS	MATERIALS	APPLICATION
		1/2-54	150	316, 321, 347, CA15, CN7M (ALLOY 20),	
		1/2-36			
SPECIAL		1/2-30	900	CD3MWCuN, CA6NM, CZ100, DUPLEX SS 1B (CD4MCuN), 2A (CE8MN), 3A (CD3MN), 4A (CD3MN),	CHEMICAL PETROCHEMICAL SEA WATER CHLORINE MINING
ALLOYS	GATE	1/2-24	1500		
BOLTED BONNET OR WELDED BONNET	GLOBE SWING CHECK LIFT CHECK	<i>Y</i> 2-24	2500	5A (CE3MN), 6A (CD3MWCuN), C12A, CN3N, INCONEL 600 (CY40), INCOLLOY 625 (CW6MC), INCOLLOY 825 (CU5MCuC), HASTELLOY B, HASTELLOY B2, HASTELLOY C, HASTELLOY C4.	
		<i>1</i> ⁄ <sub>2</sub> -12	4500	HASTELLOY X MONEL M30-C & M35-1, TITANIUM, ZIRCONIUM	

# forged bar special alloy valves







3/4"-1500# LIFT CHECK IN 304L



1"-2500# F91 "Y"-PATTERN GLOBE VALVE WITH ELECTRIC ACTUATOR

Bar stock valves are produced for fast delivery and can be supplied in rough materials like F91, Inconel, Hastelloy or any proprietary alloy. The sizes can range from  $\frac{1}{2}$ " to 4", in any class.

#### **Applications**

- Special services in Refineries, Chemical Plants and Power Industries.
- · Short time deliveries.

LINE	TYPE	SIZE (in)	CLASS	MATERIALS	APPLICATION
BAR STOCK	GATE GLOBE CHECK	1/2-4	150-4500	CHROME STEEL STAINLESS STEEL DUPLEX STEEL NI-ALLOYS TITANIUM	SHORT DELIVERY TIMES (2-6 WEEKS) AS A REPLACEMENT OF FORGE & CAST VALVES



## **API** certificates



API 600 Certificate certificate # 600-0091



API 602 Certificate certificate # 602-0018



ISO 9001:2008 certificate # 0179



API SPECIFICATION Q1 certificate # Q1-1930



Canadian Registration Number CRN # 0C5464.5R1



European Directive 97/23/EC "CE" Mark # 0035



Approved for UOP and ConocoPhillips licensed plants





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